

	<u>2026</u>	<u>2025</u>	<u>2024</u>	<u>2023</u>	<u>2022</u>
	Savannah, GA	Savannah, GA	Savannah, GA	Savannah, GA	Charleston, SC
<u>Total Attendance</u>	1,936	2,080	1,844	1,814	1,700
Visitors	1,166	1,281	1,088	1,093	1,041
Exhibitor Staff	770	799	756	721	659
First-Time Attendees	36%	43%	42%		
<u>Exhibiting Companies</u>	254	253	253	253	239
New Exhibitors	49	44	51	60	35
<u>Geographic Profile (ALL)</u>					
North America	96%	96%	96%	96%	95%
Europe	2%	2%	2%	3%	3%
Asia	2%	2%	2%	2%	1%
ROW	<1%	<1%	<1%	<1%	<1%
<u>US Regional Profile (ALL)</u>					
Southeast	39%	39%	39%	38%	37%
Northeast	21%	21%	21%	22%	23%
Midwest	23%	20%	21%	20%	22%
Southwest	14%	16%	14%	13%	15%
West Coast	3%	4%	5%	6%	3%
<u>Primary Business (Exhibitors)</u>	<u>2026</u>	<u>2025</u>	<u>2024</u>	<u>2023</u>	<u>2022</u>
<u>CHEMICAL</u>	61%	60%	61%	62%	65%
Specialty, Fine Chemical Mftg	30%	26%	27%	29%	30%
Custom Chemical Mftg	11%	12%	11%	13%	16%
Toll Processing, Formulation, R&D	13%	15%	15%	13%	14%
Chemical Distribution	7%	7%	8%	6%	5%
<u>OTHER Chemical Industry</u>	39%	40%	39%	38%	35%
Process Equipment & Technology	20%	20%	17%	19%	17%
Packaging, Containers	10%	10%	11%	10%	8%
Logistics, Environmental, Software, Other	9%	10%	11%	9%	10%
<u>Company Profile (Visitors)</u>					
<u>CHEMICAL Companies (Visitors)</u>	73%	70%	77%	78%	84%
Specialty/Fine Chemical Mftg	44%	42%	43%	39%	49%
Agrochemical Mftg	13%	15%	15%	19%	14%
Chemical Distribution	16%	13%	19%	20%	21%
<u>OTHER Chemical Industry</u>	27%	30%	23%	22%	17%
Logistics Transportation	11%	-	-	-	-
Packaging Containers	3%	13% (incl LG)	8%	9%	5%
Industry Consultant	4%	4%	5%	4%	4%
Process Equipment & Technology	2%	6%	4%	4%	3%
Information, Media, Other	7%	7%	6%	5%	5%
<u>Primary Job Function (Visitors)</u>					
Sales & Marketing	53%	53%	43%	46%	45%
Purchasing/Sourcing	19%	18%	24%	23%	22%
Executive Mgmt.	17%	17%	21%	21%	20%
Operations/Engineering	5%	6%	5%	6%	5%
Process R&D	6%	7%	7%	4%	5%
* Show Started in 2012					